

BO FL/KF

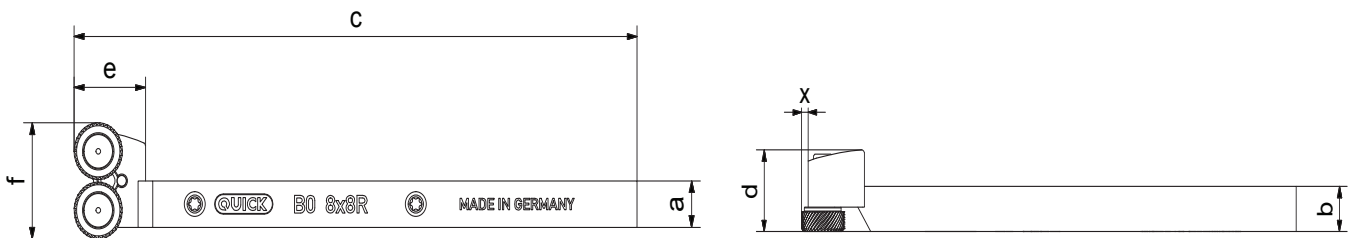
QUICK FORM KNURLING TOOLS



MODEL	PROD.-NO.	WORKPIECE \varnothing	KNURLING WHEEL mm (\varnothing x width x bore)
BO 8x8 L (two wheels)	P712-0241	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)
BO 8x8 R (two wheels)	P712-0242	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)
BO 10x10 L (two wheels)	P712-0243	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)
BO 10x10 R (two wheels)	P712-0244	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)
BO 12x12 L (two wheels)	P712-0245	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)
BO 12x12 R (two wheels)	P712-0246	1,2 - 12 mm	9,8 x 3,5x 5/6* (285)

a	b	c	d	e	f	x
8	8	114,5	14,5	14,5	20	1,5
8	8	114,5	14,5	14,5	20	1,5
10	10	114,5	14,5	14,5	20	1,5
10	10	114,5	14,5	14,5	20	1,5
12	12	114,5	14,5	14,5	20	1,5
12	12	114,5	14,5	14,5	20	1,5

*DETAILS ABOUT KNURLING WHEELS (WHEEL PITCHES, TOOTH ANGLE ETC.) ARE LISTED ON PAGE 40/41.



RIGHT-HAND TOOL VERSION WITH 2 KNURLING WHEELS
CUTTING SPEED AND FEED RATE INFORMATION, PAGE 43:

RAA (Straight):



2 x 90° knurling wheels (forming) (AA)

RGE30° (Diamond):



1 x 30°L knurling wheel (forming)
1 x 30°R knurling wheel (forming)

